The Evaluation of an Orion Ammonium Ion Selective Electrode

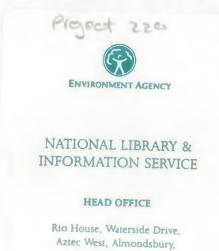
WRc plc

Evaluation Report 220/15/T



THE EVALUATION OF AN ORION AMMONIUM ION SELECTIVE ELECTRODE

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WRc Reference: NR3454/4245

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EXECUTIVE SUMMARY

This report describes the results of an evaluation of an Orion ammonium ion selective electrode. The evaluation was undertaken by the NRA (Thames Region) at the Evaluation and Demonstration Facilities at Fobney Mead, Reading and Lea Marston, Birmingham according to an evaluation protocol jointly devised by WRc and the NRA.

The documentation consisted of a two page instruction sheet for the ammonium probe and a leaflet detailing the reference electrode. The ammonium instruction sheet described the operating principle, specifications and instructions on the electrode operation. It was concise and clearly written. For each of the fill solutions a Health and Safety data sheet was provided.

Generally the electrode was found to be very easy to operate and maintain. The maintenance requirements of the electrode were low, being a sealed unit, except under certain field conditions, where the water quality was sufficiently poor to necessitate regular cleaning of the electrode to remove foulant.

Laboratory trials to determine sensor accuracy established that the total error (quadrature sum of random and systematic errors) for five test concentrations varied between 0.02 and 0.58 mg 1^{-1} NH₄⁺.

During the field evaluation of the ammonium electrode two problems were identified. Initially a faulty reference electrode was found to be causing a problem. This having been resolved it was found that the amplification system employed, which was intended for laboratory usage, was susceptible to interference from other voltage sources present in the field environment. NRA (Thames Region) are currently testing a system that will remove this problem. It was therefore agreed that the field trials would be repeated. The total error (quadrature sum of random and systematic errors) varied between 0.47 and 4.23 mg 1-1 NH₄+.

The electrode response became very slow during the field trials before it failed completely.

The model ammonium electrode cost £335.00, the reference electrode Type 900200 cost £103.00. The only maintenance required was cleaning of the electrode.

This evaluation has highlighted the difficulties in testing a single component of a monitoring system rather than evaluating a complete instrument.

KEY WORDS

Ammonium Electrode, Evaluation

NRA Evaluation Report 220/15/T

1. INTRODUCTION

Ammonium ion selective electrodes are of interest to NRA as a possible Iow cost, low maintenance, alternative to the existing ammonium measuring devices. They are currently being used as a component in portable, hand-held multi-parameter equipment and have already been assessed (Baldwin, Harman and van Dijk). It is anticipated that they may be of use in other field situations such as;

- a transportable multi-parameter monitoring equipment for temporary short or long term installation at remote sites with no provision for power or pumping services;
- small permanent multi-parameter monitoring stations at sites with provision of power and pumping services but severe space limitations.

A detailed discussion on the chemistry of ammonia in water was included in the protocol (Baldwin 1992). However, a resume of the discussion is provided here due to the significance of ammonia chemistry to this evaluation.

Ammonia is very soluble in water in which it forms an equilibrium with the ammonium ion (NH_4^+) thus:

$$NH_3 + H_20 \leftrightarrow [NH_+^4][OH_-]$$
.

The important equilibrium is the acid-base equilibrium which forms the ammonium ion. This is crucial because it determines the proportion of dissolved ammonia present in the unionised form which is the main toxic species to fish and therefore of the greatest environmental significance. It is important to note that the proportion of unionised ammonia present in any aqueous solution will be a function of other physico-chemical characteristics of the sample, principally pH.

All ion selective electrode potentials are measured relative to a 'reference' electrode. For the purpose of this study the sensing electrode and reference electrode pair were evaluated in combination and are therefore referred to throughout this report as 'the electrode'. Where comments are specific to one of the electrodes this will be made clear in the text.

The definition of tests to be applied under the NRA Instrumentation Assessment and Demonstration project has been previously described (Baldwin 1992). The specific protocol (Baldwin 1992) defines the tests and procedures that have been used in these trials. However, a summary of these tests is included here for information. It must be pointed out that the tests applied to the electrode are, in many instances, outside of the manufacturer's recommended operating conditions and therefore any comments will take this into account.

The evaluation was undertaken by the NRA (Thames Region) at the Evaluation and Demonstration Facilities at Fobney Mead, Reading and Lea Marston, Birmingham according to an evaluation protocol jointly devised by WRc and the NRA.

2. DETAILS OF EQUIPMENT EVALUATED

Manufacturer: Orion Research Inc.

Boston, USA

Supplier: Orion Research UK

Freshfield House Lewes Road Forest Row

East Sussex RH19 5ES

Tel: 0342 824033 Fax: 0342 822732

Instrument Description: Ion Selective Electrode - Ammonium

The manufacturer's specification for the sensor is described in Appendix C.

3. MAJOR FINDINGS AND COMMENTS

This section provides a summary of the major findings and conclusions of the evaluation.

Generally the electrode was found to be very easy to operate and maintain.

The documentation received was limited although it was clear and well written with instructions for installation, operation and storage. Health and Safety data was included for all the chemicals provided.

The maintenance requirements of the electrode were low, being a sealed unit, except under certain field conditions, where the water quality was sufficiently poor to necessitate cleaning of the electrode to remove foulant.

Laboratory trials to determine sensor accuracy established that the total error (quadrature sum of random and systematic errors) for five test concentrations varied between 0.02 and 0.58 mg l^{-1} NH₄⁺. The manufacturer did not specify levels of accuracy or reproducibility for the electrode.

The electrode was found not to be affected by the speed of flow at the sensor surface.

The response time of the electrode varied depending on the direction of the concentration step change.

The electrode was found to be very susceptible to interference from the chemical species tested. Potassium ions caused the greatest level of interference. Sodium, calcium and aluminium also caused high levels of interference.

The field evaluation of the ammonium electrode identified a problem with the equipment employed in this evaluation. This evaluation was intended to test a component of a monitoring system however it was found that the amplification system employed, which was intended for laboratory usage, was susceptible to interference from other voltage sources present in the field environment. NRA (Thames Region) are currently testing a system that will remove this problem.

A second problem of a possibly faulty reference electrode required some of the field trials to be repeated. The dynamic flow regimes at both the Class 1A and Class 3 sites were repeated. All the field readings were susceptible to the interference and, therefore, the time spent under field conditions could only be seen as a 'conditioning' period enabling the performance of the electrode to be determined by the calibration data.

The total error (quadrature sum of random and systematic errors) for the dynamic tests were similar for both sites, Class 1A 1.07 and 0.47 mg 1^{-1} at a test level of 0.5 mg 1^{-1} NH₄⁺. Whilst at the higher test level, of 5.0 mg 1^{-1} NH₄⁺ the total errors were 0.47 for Class 1A river and 4.23 mg 1^{-1} for the Class 3A river. For the other water supply test regimes the total errors were lower than these results, probably due to the slower response since in the repeated trials.

There was also no significant drift (95% confidence) drift in any of the calibrations over the evaluation period. During the evaluation at the Class 3 River there was a large build up of foulant in the flow cell and on the electrode. A considerable amount of foulant was removed on each occasion.

4. EVALUATION PROCEDURES

The Evaluation and Demonstration Facility at Fobney Mead and Lea Marston have been previously described (Baldwin 1991) along with with test procedures (Baldwin 1992). A brief description of each test is provided for information.

4.1 Signal Processing

The electrode voltage output was connected to an Orion EA940 ion analyser via a Model 607 switchbox. The reference electrode provided by the manufacturer was an EDT pH electrode.

The Orion Analyser was interfaced to an IBM PC compatible computer. The direct mV readings, converted concentrations (mg l⁻¹ NH₄⁺) and calibration information was stored on the computer. The calibration was performed using a logarithmic conversion followed by a linear least squares regression.

4.2 <u>Laboratory</u>

All the laboratory trials were conducted using standard laboratory glassware. The sensor was immersed in the test solutions to a depth of 10 mm, with the reference electrode held at a constant distance of 40 mm, The manufacturer did not specify the separation between the electrodes and so this distance was found by experimentation.

All test solutions were corrected to pH 5.2 by the addition of 0.1 N boric acid. Standard ammonium ion solutions were achieved by calculating the ammonium ion concentration at the pH and temperature following the addition of ammonium chloride.

4.2.1 Flow at Sensor surface

The effect of flow on the sensor was measured by placing the electrode in each of the following solutions:

```
5.0 mg l^{-1}l NH<sub>4</sub>+ ion (14.86 mg l^{-1} NH<sub>4</sub>Cl) in 0.1N boric acid,
```

 $0.1 \text{ mg } l^{-1} \text{ NH}_4^+ \text{ ion } (2.97 \text{ mg } l^{-1} \text{ NH}_4 \text{Cl}) \text{ in } 0.1 \text{ N} \text{ boric acid,}$

0.1 mg l^{-1} NH₄⁺ ion (2.97 mg l^{-1} NH4Cl) in 0.1N boric acid with 2.5 g l^{-1} of kaolin.

For each solution the beaker was placed on a magnetic stirrer and a stable reading was taken with the stirrer switched off. The stirrer was then switched to various speed settings and the reading noted. The solution containing kaolin remained stationary for the minimum period required to obtain the reading in order to reduce settling.

4.2.2 Response Time

The electrode was placed in a stirred solution containing 0.1 mg l⁻¹ ammonium ions (2.97 mg l⁻¹ NH₄Cl) in 0.1N boric acid until a stable reading was obtained. The electrode was then quickly transferred to a stirred solution containing 5.0 mg l⁻¹ NH₄+ ions (14.86 mg l⁻¹ NH₄Cl) in 0.1N boric acid. The electrode response was recorded using a chart recorder attached to the low impedance output of the EA940 amplifier. The sequence was then reversed.

The response time of the electrode was also measured when the electrode was placed into the 0.1 mg l⁻¹ solution, after being held clear of the liquid for 5 minutes.

The time taken for the electrode response to complete 90% of the step change was then calculated from the chart record.

4.2.3 Interference

The electrode was placed in each of the solutions in turn, and the output was recorded. The solutions were continuously stirred and the electrodes were rinsed with de-ionised water between solutions.

The electrode was tested for interference at two levels of ammonium ion concentration, 0.1 mg l⁻¹ (0.297 mg l⁻¹ NH₄Cl) and 1.0 mg l⁻¹ (2.97 mg l⁻¹ NH₄Cl), with all solutions prepared in 0.1N boric acid. Readings were taken for each level of ammonium ion with the addition of the following:

```
no interferent,
```

100 mg l⁻¹ of potassium chloride,

100 mg l⁻¹ of sodium chloride,

400 mg l⁻¹ of calcium chloride,

400 mg l⁻¹ of magnesium chloride,

no interferent.

Further solutions of ammonium ion were prepared and readings taken for the each ammonium level with the addition of the following:

no interferent.

724 mg l⁻¹ of (hydrated) aluminium chloride (AlCl_{3.6}H₂O),

18100 mg l⁻¹ of (hydrated) aluminium chloride (AlCl₃.6H₂O) no interferent.

4.2.4 Electrode Separation

The electrode was placed in a stirred solution of 0.1 mg l^{-1} NH₄⁺ (0.297 NH₄Cl) ions in 0.1N boric acid. Readings were obtained at an electrode separation of 20 mm and 90 mm.

4.2.5 Calibration accuracy/repeatability

The electrode output was recorded for each of the following solutions:

```
0.30 mg l<sup>-1</sup> NH<sub>4</sub>Cl (0.1 mg l<sup>-1</sup> NH<sub>4</sub><sup>+</sup>),

1.48 mg l<sup>-1</sup> NH<sub>4</sub>Cl (0.5 mg l<sup>-1</sup> NH<sub>4</sub><sup>+</sup>),

2.97 mg l<sup>-1</sup> NH<sub>4</sub>Cl (1.0 mg l<sup>-1</sup> NH<sub>4</sub><sup>+</sup>),

14.86 mg l<sup>-1</sup> NH<sub>4</sub>Cl (5.0 mg l<sup>-1</sup> NH<sub>4</sub><sup>+</sup>),

29.72 mg l<sup>-1</sup> NH<sub>4</sub>Cl (10.0 mg l<sup>-1</sup> NH<sub>4</sub><sup>+</sup>).
```

The electrodes were then rinsed and the process repeated four more times. Fresh solutions were then prepared and the process was repeated a further five times.

4.3 Field Troils

For the field trials the electrode was installed in a flow cell with a constant flow of 200 lh⁻¹ of water. The electrode was immersed 10 mm below the water surface with the reference electrode positioned 40 mm away. Details of the flow cell can be found in the ammonium protocol (Baldwin 1992).

To simulate the varied conditions that may be expected under field conditions the electrode was exposed to the following regimes;

- dynamic river conditions in Class 1A river water: water was pumped continuously through the flow cell for two weeks,
- dynamic river conditions in Class 3 river water: water was pumped continuously

through the flow cell for two weeks.

- recycled river conditions in Class 1A river water: water was recycled through the flow cell for two weeks.
- dosed recycled river conditions in Class 1A river water: water was dosed with nominal 1 mg l⁻¹ ammoinum chloride recycled through the flow cell for two weeks.
- periodic river conditions in Class 1A river water: water was pumped periodically through the flow cell for two weeks.

The water passing through the flow cell was monitored continuously for the following parameters: temperature, dissoved oxygen, pH, conductivity, turbidity, ammonium (Class 3 river only).

Daily samples were taken for laboratory analysis.

The calibration of the electrode was checked daily against solutions of 0.5 mg l^{-1} NH₄+ (1.48 mg l^{-1} NH₄Cl) and 5.0 mg l^{-1} NH₄+ (14.86 mg l^{-1} NH₄Cl). These test solutions were corrected for pH (5.2) and ionic strength (500 mS cm⁻¹) by the addition of boric acid and calcium chloride respectively.

Before each test the electrode was cleaned and where necessary, the electrolyte replenished.

Whenever the electrode was not under test it was stored according to the manufacturer's recommendations.

OBSERVATIONS

5.1 Documentation

The documentation consisted of a two page instruction sheet for the ammonium probe and a leaflet detailing the reference electrode. The ammonium instruction sheet described the operating principle, specifications and instructions on the electrode operation. It was concise and clearly written.

For each of the fill solutions a Health and Safety data sheet was provided.

5.2 Design and Construction

The ammonium electrode consists of a sealed plastic cylinder with the membrane at one end. At the other end is a socket for attachment of the supplied signal cable. The cable is held in place by a threaded collar. The whole probe seems robust and well constructed.

5.3 Installation

The probe was found to be very easy to use and install.

5.4 **Commissioning**

The ammonium probe membrane cannot be changed since the electrode is a sealed unit, however it can be reconditioned by soaking in de-ionised water then in 0.1M NH₄Cl. Before use the membrane needs to be soaked in 0.01M NH₄Cl for a minimum of one hour.

5.5 Maintenance and Downtime

The ammonium electrode is a sealed unit and required very little maintenance. The reference electrode required refilling between and during tests.

Being a sealed unit the only maintainance was the cleaning of the electrode. There was slight fouling of the electrode during the field trails on the Class 1a river, with considerably more during the Class 3 river, however in both cases the fouling was easily removed by washing with de-ionised water and gentle wiping with a tissue. The manufacturer gave no guidance on the removal of foulant. However, since the electrode is designed for laboratory use it must be assumed that the manufacturer does not expect fouling to occur.

5.6 <u>Ease of Use</u>

Being a sealed unit the electrode was very simple to use.

6. RESULTS

Table 6.1 Flow at sensor surface

	Electrode	Output	(mV)
	0.1 mg 1 ⁻¹	5.0 mg l ⁻¹	0.1mg 1 ⁻¹
Stirrer	NH_4^+	NH_4^+	NH ₄ +
Speed		14	+2.5 g 1 ⁻¹
Setting			Kaolin
0	-222.1	-160.8	-
3	-2 18.5	-159.7	-199.7
4	-218.2	-159.7	-
5	-217.7	-159.5	-
7	-217.2	-159.5	-
10	-217.2	-158.6	-199.5
0	-215.5	-158.7	-199.9

Table 6.2 Response time

	Step Change	Response Time Seconds
Rising Average	0.1 - 5.0 mg 1 ⁻¹ NH ₄ +	12 ± 1
Falling Average	$5.0 - 0.1 \text{ mg } 1 - \text{NH}_4^+$	23 ± 4
Air to $0.1 \text{ mg } l^{-1} \text{ NH}_4^+$		< 5

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Table 6.3 Interference

Solution		Electrode	Output	Change	(mV)
		0.1 mg 1 ⁻¹ NH ₄ +		1.0 mg l ^{-l} NH ₄ +	
reference +	100 mg l ⁻¹ of KCl	87.1		57.9	
reference +	100 mg l ⁻¹ of NaCl	20.5		14.8	
reference +	400 mg l ⁻¹ of CaCl2	19.0		30.1	
reference +	400 mg l ⁻¹ of MgCl2	21.0		31.6	
*reference		-2.1		3.8	
reference +	724 mg l ⁻¹ of AlCl3.6H2O	49.9		38.6	
reference +	18100 mg l ⁻¹ of AlCl3.6H20	66.3		63.6	
reference +		-1.8		1.9	<u>.</u>

^{*} New reference solutions

Table 6.4 Electrode separation

Electrode - Reference Separation mm	Electrode 0.1	Output mg l ⁻¹	(mV) NH ₄ +
20		216.0	
90		216.0	

Table 6.5a Accuracy tests 1 - 5

Actual mg l ⁻¹ NH _a +	Test 1 (mV)	Test 2 (mV)	Test 3 (mV)	Test 4 (mV)	Test 5 (mV)	Mean	Standard Deviation
0.1	-240.3	-230.4	-228.4	-238.0	-233.0	-234.02	4.49
0.5	-206.7	-205.1	-204.4	-207.2	-233.0	-205.90	1.03
1.0	-184.3	-182.9	-182.9	-189.0	-188.0	-185.42	2.59
5.0	-149.4	-148.1	-148.2	-149.0	-148.5	-148.64	0.49
10	-131.2	-130.5	-131.0	-130.9	-131.0	-130.92	0.23
mV dec ⁻¹	54.9	51.3	50.2	54.4	52.4	52.6	1.80

Table 6.5b Accuracy tests 6 - 10

Actual mg l ⁻¹ NH ₄ +	Test 6 (mV)	Test 7 (mV)	Test 8 (mV)	Test 9 (mV)	Test 10 (mV)	Mean	Standard Deviation
0.1	-243.3	-237.0	-232.1	-241.6	-240.1	-238.82	3.95
0.5	-207.6	-205.8	-205.6	-207.1	-207.1	-206.60	0.79
1.0	-188.5	-187.8	-187.8	-189.9	-189.8	-188.76	0.87
5.0	-149.6	-149.0	-148.4	-149.1	-149.2	-149.06	0.39
10.0	-131.1	-131.1	-132.0	-131.8	-131.9	-131.58	0.40
mV dec ⁻¹	56.3	53.6	52.6	55.5	54.8	54.37	1.32

Table 6.5c Overall accuracy tests

		NH ₄ +	mg l ⁻¹		
	0.1	0.5	1	5	10
Mean	0.15	0.45	1.05	5.01	10.49
Systematic Error	-0.05	0.05	-0.05	-0.01	-0.49
Random Error	0.02	0.02	0.14	0.08	0.11
Total Error	0.05	0.05	0.15	0.08	0.50

Table 6.5d Overall accuracy tests 2

		NH_4^+	mg 1-1		
	0.1	0.5	1	5	10
Mean	0.11	0.42	0.90	5.02	10.55
Systematic Error	-0.01	0.08	0.10	-0.02	-0.55
Random Error	0.02	0.01	0.05	0.08	0.19
Total Error	0.02	0.08	0.11	0.08	0.58

Table 6.6 Calibration check dynamic river conditions Class 1A river

Date	Time	Time Ammonium Chloride + Boric Acid		Ammoniu Sodium			
		0.5 mg l ⁻¹ NH ₄ +	5.0 mg l ⁻¹ NH ₄ +	slope	0.5 mg l ⁻¹ NH ₄ +	5.0 mg 1 ⁻¹ NH ₄ + (mV)	slope
		(mV)	(mV)		(mV)		
15/02/93	16:30	-185.8	-116.2	69.2	_	_	-
16/02/93	15:24	-182.0	-116.7	65.3	_	_	_
17/02/93	16:52	-178.1	-118.4	59.7	-	-	_
18/02/93	11:00	-191.9	-116.0	75.9	-	_	-
19/02/93	17:00	-196.4	-130.4	66.0	-	-	-
22/02/93	16:45	-168.4	-131.9	36.5	_	_	-
23/02/93	16:40	-165.1	144.7	20.4	-148.8	-118.6	30.2
24/02/93	17:15	-167.1	-108.0	59.1	-137.2	-101.6	35.6
25/02/93	14:50	-141.1	-122.0	19.1	-152.7	-124.1	28.6
26/02/93	10:40	-176.6	-140.4		-128.7	-110.6	18.1
01/03/93	11:40	-		-	-146.2	-116.2	30.0
02/03/93	09:10	_	-	_	-157.9	-130.9	27.0

Table 6.7 Calibration check dynamic river conditions Class 3 river

Date	0.5 mg 1 ⁻¹ NH ₄ ⁺	5.0 mg 1 ⁻¹ NH ₄ +	mV dec ⁻¹
	(mV)	(mV)	
16/03/93	131.0	-102.7	28.3
18/03/93	-145.8	-108.6	37.2
19/03/93	-143.2	-134.3	8.9
22/03/93	-170.1	-123.8	46.3
23/03/93	-144.8	-135.4	9.4
26/03/93	-150.9	-137.5	13.4
29/03/93	-139.4	-132.8	6.6

Table 6.8 Calibration check recycled river conditions Class 1A river

DATE	0.5 mg l ⁻¹ NH ₄ +	5.0 mg l ⁻¹ NH ₄ +	
	(mV)	(mV)	
03/04/92	-203.5	-147.6	55.9
06/04/92	-219.5	-144.3	75.2
07/04/92	-202.9	-142.4	60.5
08/04/92	-201.3	-141.8	59.5
10/04/92	-206.7	-138.0	68.7

Table 6.9 Calibration check recycled (Doped) river conditions Class 3 river

DATE	0.5 mg l ⁻¹ NH ₄ +	5.0 mg l ⁻¹ NH ₄ +	mV dec ⁻¹
	mV		
27/04/92	-223.7	-147.9	75.8
28/04/92	-217.6	-147.6	70.0
29/04/92	-193.8	-147.5	46.3
30/04/92	-187.1	-142.7	44.4
01/05/92	-200.7	-142.1	58.6
05/05/92	-215.5	-138.9	76.6
06/05/92	-205.5	-141.6	63.9
08/05/93	-204.9	-139.7	65.2

Table 6.10 Calibration check intermittent river conditions Class 1A river

DATE	0.5 mg l ⁻¹ NH ₄ +	5.0 mg l ⁻¹ NH ₄ +	mV dec ⁻¹
	mV	mV	
20/05/92	-233.4	-153.2	80.2
21/05/93	-204.9	-150.0	54.9
26/05/92	-256.6	-148.5	108.1
27/05/92	-256.5	-151.3	105.2
29/05/92	-234.4	-154.8	79.6

Table 6.11 Calculated random and systematic errors

Test	Class	1A	Class	3
	NH ₄ + 0.5 mg l ⁻¹	NH ₄ + 5.0 mg l ⁻¹	NH ₄ + 0.5 mg l ⁻¹	NH ₄ + 5.0 mg l ⁻
Mean	1.13	9.19	0.03	0.91
Random Error	0.87	6.5	0.06	1.09
Systematic Error	-0.63	-4.19	0.47	4.09
Total Error	1.07	7.75	0.47	4.23
Sample Size	6	6	7	7

Table 6.12 Calculated random and systematic errors

Test	Recycled	Undoped	Recycled	Doped	Intermitte	ent
	NH ₄ + 0.5 mg l ⁻¹	NH ₄ + 5.0 mg l ⁻¹	NH ₄ + 0.5 mg l ⁻¹	NH ₄ ⁺ 5.0 mg l ⁻¹	NH ₄ + 0.5 mg l ⁻¹	NH ₄ + 5.0 mg l ⁻¹
			1			
Mean	0.45	5.82	0.91	5.65	0.54	5.37
Random Error	0.05	-0.82	-0.41	-0.65	-0.04	-0 .37
Systematic Error	0.13	0.61	0.37	0.62	0.41	0.31
Total Error	0.14	1.02	0.55	O .90	0.42	0.48
Sample Size	4	4	7	7	4	4

7. INSTRUMENT BEHAVIOUR

The following sections describe the general performance of the electrode throughout the test procedures.

The documentation provided by the manufacturer did not specify any accuracy or reproducibility level for the electrode.

Table 6.1 shows the results from varying the flow at the sensor surface. By calculating the correlation coefficient for the relationship between flow at the sensor surface and millivolt output it was found that flow did not have a significant effect on sensor output at either of the ammonia concentration levels (for 0.1mg/l NH_4 + r = 0.85, 5.0 mg/l r = 0.73). The addition of kaolin appeared not to have any effect either, a correlation coefficient was not calculated for this test due to the small sample size.

The response time of the electrode (Table 6.2) varied depending on the direction of the ammonium change. With a change from a low concentration (0.1 mg/l NH_4^+) to a higher concentration (0.5 mg/l NH_4^+) the electrode responded within 12 (±1) seconds. However, for the reverse case the response time was nearly doubled at 23 (±4) seconds.

An ion selective electrode, by the nature of it's operation, will be susceptible to interference by other ionic species. Table 6.3 shows the electrode change after the addition of various ionic species. It can be seen that potassium chloride produced the most pronounced effect on the electrode output. Other interferents tested (sodium, calcium and aluminium) also effected the electrode output, but to a lesser degree. The manufacturer's specification states which ionic species and the concentration at which interference may be expected. These were in agreement with the levels recorded.

The effect these interferents would have on the ammonium levels produced by the electrode output can be demonstrated by converting the millivolt change into a corresponding ammonium level. This is achieved by applying the calibration curve calculated from the results in table 6.5. The addition of 100 mg/l of KCl (48 mg/l K+) would, for example, produce a theoretical ammonium level of approx. 3.5 mg/l at 0.1 mg/l NH₄+.

The manufacturer did not state a recommended distance between the electrode and the reference electrode. Table 6.6 shows the recorded output for the electrode when placed at different distances from the reference electrode. It showed that increasing the distance between the electrodes had little effect on the voltage output.

The instrument accuracy results are presented in tables 6.5a - 6.5d. The total error (quadrature sum of random and systematic errors) for five test concentrations varied between 0.02 and 0.58 mg/l NH₄⁺.

The ammonium electrode was then evaluated under a series of five different field conditions. However, during the evaluation at Class 1A river water some erroneous readings were observed. There were differences between readings taken in the flow cell and the same water

sample measured in a beaker. Investigation of this phenomenon identified a possible problem with a reference electrode. In the initial configuration of the apparatus several electrode pairs were tested in parallel. Unfortunately this meant that the faulty reference electrode interfered with all the readings. It was therefore decided to employ a single reference electrode. The dynamic flow regime tests would be repeated for the Class 1A and Class 3 rivers

The single reference electrode appeared to have considerably reduced the difference in readings between flow cell and beaker. However when the electrode was transferred to the Class 3A site erroneous readings were again seen. On checking the amplifier box it was found that there was a voltage source present in the water supply which was contributing to the electrode readings. This voltage source was not consistent and therefore changes seen in the electrode readings could not be contributed to changes in the ammonium levels or the characteristics of the electrode alone. To be able to take readings that were not effected by this 'earthing' effect a new amplification system would be required. The NRA (Thames Region) have designed and are testing a system that will enable such measurements to be made. However this evaluation was designed to test a component of a measuring system and not develop a new amplification system. All field readings would therefore be susceptible to the variations seen previously, however, the calibration check data would be valid due to the readings being taken in a seperate vessel. The time spent under field conditions, therefore, could only be seen as a 'conditioning' period.

The daily calibration check data is shown in Tables 6.6 to 6.10. The tables show the calibration check data for the three field trials not repeated as well as those repeated. The electrode output was recorded for standard ammonium solutions corrected for pH, temperature and ionic strength. The solutions were corrected for pH and ionic strength with boric acid. During the test concern was expressed that the boric acid may form complexes with the ammonium and therefore would not be detected by the electrode. The solutions were changed to ammonium nitrate (corrected for ionic strength with sodium sulphate). Table 6.11 is the calculated random and systematic errors for the electrode for the ammonium nitrate solutions for the dynamic tests. Table 6.12 is the calculated random and systematic errors for the electrode for the earlier tests. The erratic mV per decade seen during the trials would indicated that there was a problem with this electrode. The response from the electrode became very slow which would also suggest that the electrode was failing. Table 6.8 is the calculated random and systematic errors for the electrode for the ammonium nitrate solutions for both sites. The total error (quadrature sum of random and systematic errors) for both sites are high. When compared to laboratory test the at the same test levels it can be seen that they are considerably higher, however, due to the probable failure of the electrode during these trials these figures can not be taken as a true representation of the behavoiur of the electrode under field conditions. Although even the lower values for the Class 1A trial are much higher than those achieved under laboratory conditions. Due to the nature of a Class 1A river there was only slight soiling of the electrode and therefore only limited cleaning was required. Conversely, during the evaluation at the Class 3 river, there was a large build up of foulant in the flow cell and on the electrode. A considerable amount of foulant was removed on each occasion. A difference of up to 20 mV in the reading before and after cleaning was observed. Even though no statistically significant drift in the electrode was identified, the presence of the foulant on the electrode membrane could be expected to affect the performance of the membrane.

For the other field tests the was no drift (95% confidence) in the millivolt per decade although it can be seen that for all the tests the value fluctuates during the test period. During the evaluation some problems were experienced with the reference electrode becoming contaminated with river water.

Data from automatic water quality instrumentation for the field tests shown in Tables B1 to B5. Other water quality parameters were monitored by daily sampling and laboratory analysis these results are provided in tables A1 to A5.

8. COST OF OWNERSHIP

Orion Ammonium electrode (ionised ammonium) £335.00

Orion Type 900200 reference electrode £103.00

The electrode is a sealed unit and therefore the only maintenance required was to clean the membrane of the electrode. In the Class 1A river the amount of cleaning was very small whereas at the Class 3 the electrode required cleaning on each visit.

The reference electrode required daily refilling of the fill solutions.

ACKNOWLEDGEMENTS

The authors would like to thank; the NRA staff at Fobney Mead and Lea Marston for their help in providing laboratory and water quality data, and the analysis staff at WRc for providing calibration solutions.

DEFINITIONS AND ABBREVIATIONS

Error (of indication) of a measuring instrument (BS 5233): The indication of a measuring instrument minus the true value of the measurement.

Response time (WSA/FWR 7-00-02): The time interval from the instant a step change occurs in the value of the property to be measured to the instant when the change in the indicated value passes (and remains beyond) 90% of its steady state amplitude difference.

Random Error: describes the way in which repeated measurements are scattered around a central value. It therefore defines the precision of the instrument.

Systematic Error (Bias): is present when results are consistently greater or smaller than the true value. The magnitude and direction of systematic error will depend on the properties of the sample (pH, temperature, turbidity, interfering species).

Drift: Change of the indicators of an instrument, for a given level of concentration over a stated period of time under reference conditions which remain constant.

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APPENDIX A LABORATORY ANALYSIS OF WATER QUALITY DATA

Table A1 Water Quality Laboratory Analysis Class 1A River

Date	Time	рН	Sulphate as SO ₄ mg I ⁻¹	Conductivity pS cm ^{- j}	Copper as Cu µg 1-1	Ammoniacal N as N mg l ⁻¹	Nitrite as N mg l ⁻¹	Chloride as Cl mg l ⁻¹	Calcium as Ca mg I ⁻¹	Magnesium as Mg mg I ⁻¹	Sodium as Na mg l ⁻¹	Potassium as K mg 1 ⁻¹	Nitrate as N mg l ⁻¹
16/02/93	15:15	8.0	35	543	<5	0.09	<0.05	22	121	3	11	2	5.6
17/02/93	16:50	8.1	32	533	15.3	<0.05	<0.05	21	138	3	11	2	5.4
18/02/93	11:00	8.0	33	532	<5	< 0.05	<0.05	22	122	3	11	2	5.4
19/02/93	11:00	8.0	31	532	<5	<0.05	0.05	24	115	3	11	2	5.5
22/02/93	17:00	8.2	29	532	<5	<0.05	< 0.05	24	118	3	12	2	5.4
23/02/93	17:15	8.1	146	533	5.6	<0.05	<0.05	24	122	2	11	2	5.4
24/02/93	16:55	8.1	31	540	5.3	<0.05	<0.05	21	117	2	11	2	5.7
25/02/93	10:00	8.0	30	537		<0.05	<0.05	20					5.4
26/02/93	11:00	7.9	31	536		<0.05	<0.05	21					5.4

Table A2 Water Quality Laboratory Analysis - Class 3 River

Date	Time	рН	Sulphate as SO ₄	Conductivity	Copper as Cu	Ammoniacal N as N	Nitrite as N	Chloride as Cl	Calcium as Ca	Magnesium as Mg	Sodium as Na	Potassium as K	Nitrate as N mg/l
			mg I ⁻¹	μS cm ⁻¹	μg - l	mg l ^{- i}	mg 1 ⁻¹	mg l ⁻¹	mg I ⁻¹	mg I ⁻¹	mg I ⁻¹	mg 1 ⁻¹	mg I ⁻¹
09/03/93	12:00	7.3	130	928	50.9	4.8	0.47	129	76	18	101	17	14.1
12/03/93	12:00	7.3	131	962		2.8	0.33	148	87	20	112	18	12.7
16/03/93	16:30	7.3	133	925	5 3	1.9	0.36	127	80	18	103	17	17.5
18/03/93	16:00	7.5	140	987	51	1.7	0.38	148	81	18	110	17	15.5
19/03/93	16:40	7.2	151	960	51	2.0	0.38	142	85	18	105	17	15.8
22/03/93	18:00	7.0	127	800	58	1.7	0.29	130	65	14	86	13	11.4
23/03/93	12:25	7.1	126	894	49	2.0	0.34	13 5	76	17	92	14	12.1
26/03/93	13:00	7.1	145	989	42	2.0	0.32	153	87	19	109	16	13.4
29/03/93	12:50	7.4	148	927	47	2.4	0.26	134	87	20	93	16	13.4

Table A3 Water Quality Laboratory Analysis Class 1A River - recycled Test

Date	Time	рН	Sulphate as SO _d	Conductivity	Copper as Cu	Ammoniacal N as N	Nitrite as N	Chloride as Cl	Calcium as Ca	Magnesium as Mg	Sodium as Na	Potassium as K	Nitrate as N
			mg i ⁻¹	μS cm ⁻¹	μg 1 ⁻¹	mg 1 ⁻¹	mg 1 ^{- l}	mg j ^{- l}	mg i ⁻¹	mg I ⁻¹	mg l ⁻¹	mg i ⁻¹	mg I ⁻¹
03/04/92	16:30	7.6	42.0	521		0.15	0.021	36.0	105.0	4.0	17.0	4.0	3.99
06/04/92	09:50	7.7	39.0	540		< 0.05	0.018	33.0	104.0	4.0	17.0	7.0	5.15
07/04/92	09:30	8.2	-	519		<0.05	0.008	34.0	103.0	4.0	17.0	8.0	5.98
08/04/92	09:32	8.1	•	557		<0.05	0.003	34.0	106.0	4.0	17.0	9.0	5.90
10/04/92	10:23	8.6	41.0	545		< 0.05	0.001	33.0	107.0	4.0	17.0	8.0	6.20

Table A4 Water Quality Laboratory Analysis Class 1A River - recycled doped test

Date	Time	рН	Sulphate as SO ₄ mg l ⁻¹	Conductivity µS cm ⁻¹	Copper as Cu µg I ⁻¹	Ammoniacal N as N	Nitrite as N mg I-I	Chloride as Cl mg l ⁻¹	Calcium as Ca mg 1 ⁻¹	Magnesium as Mg mg I ⁻¹	Sodium as Na mg 1	Potassium as K mg I ⁻¹	Nitrate as N mg l ⁻¹
27/04/92	09:40	8.7	37.0	562	0.015	<0.05	<0.001	42.0	112.0	4.0	17.0	8.0	6.0
28/04/92	15:40	8.6	37.0	560	0.1	<0.05	0.002	42.0	111.0	4.0	17.0	7.0	6.0
29/04/92	09:35	8.6	35.0	564	0.069	<0.05	0.006	42.0	114.0	4.0	17.0	9.0	7.0
30/04/92	09:30	8.6	36.0	575	0.057	0.57	0.029	47.0	112.0	4.0	17.0	9.0	7.0
01/05/92	09:30	8.7	35.0	574	0.052	0.28	0.125	46.0	113.0	4.0	17.0	9.0	7.1
05/05/92	09:30	8.6	36.0	583	0.043	<0.05	0.001	49.0	113.0	4.0	17.0	9.0	7.3
06/05/92	11:30	8.6	33.6	578	0.049	<0.05	0.005	49.0	120.0	4.0	19.0	10.0	5.4
08/05/92	09:50	8.6	36.0	590	0.048	<0.05	0.001	51.0	121.0	4.0	19.0	10.0	7.3

Table A5 Water Quality Laboratory Analysis Class 1A River - intermittent test

Date	Time	рH	Sulphate as SO ₄ mg I ⁻¹	Conductivity µS cm ⁻¹	Copper as Cu µg [-1	Ammoniacal N as N mg 1 ⁻¹	Nitrite as N mg 1 ⁻¹	Chloride as Cl mg (-1	Calcium as Ca mg (⁻¹	Magnesium as Mg mg 1 ⁻¹	Sodium as Na mg 1 ⁻¹	Potassium as K mg l ⁻¹	Nitrate as N mg I ⁻¹
20/05/92	11:10	8.8	49	442	<7	<0.05	0.020	25	97	3	15	2	1.8
21/05/92	09:30	8.6	34	459	<0.1	<0.06	0.026	25	106	3	17	3	1.8
22/05/92	10:00	8.3	27		<l< td=""><td><0.05</td><td>0.028</td><td>25</td><td>98</td><td>3</td><td>16</td><td>3</td><td>2</td></l<>	<0.05	0.028	25	98	3	16	3	2
26/05/92	11:10	8.2	24	468	<7	<0.05	0.032	24	99	2	15	3	2
27/05/92	09:40	8.2	25	470	<1	<0.05	0.038	23	104	3	15	1	2.10
28/05/92	09:20	8.1	276	474	<7	<0.05	0.018	23	102	3	15	2	2.0
29/05/92	11:00	8.0	20.6	476	<8	0.10	0.066	23	99	3	15	3	2.2

APPENDIX B FIGURES

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Table B.1 Class 1 River Data

DATE	Number of Readings		Dissolved mg 1	Oxygen		Temperature ℃			PH			Conductivity μS				Turbidity FIU					
		Меал	Sd	Min	Мах	Mean	Sd	Min	Мах	Mean	Sd	Max	Min	Mean	Sd	Min	Max	Мсал	Sd	Min	Max
10/02/93	395	12.03	0.03	11.96	12.07	7.55	0.08	7.43	7.68	8.33	0.01	8.32	8.34	503.9	0.6	502.6	504.9	7.67	0.32	7.11	10.51
11/02/93	1412	12.17	0.48	7.01	12.71	7.20	0.24	6.97	9.80	8.31	0.01	8.19	8.40	490.4	76.8	6.3	520.6	8.22	2.48	0	67.00
12/02/93	1440	12.41	0.05	12.31	12.92	6.95	0.08	6.87	8.17	8.28	0.03	8.15	8.40	498.6	40.3	7.0	503.4	8.03	4.11	ő	96.32
13/02/93	1440	12.40	0.04	12.25	12.84	7.18	0.16	6.99	8.47	8.27	0.01	8.18	8.43	499.0	40.5	7.0	505.0	6.20	0.96	0	13.16
14/02/93	1440	12.39	0.06	12.29	12.85	7.15	0.08	7.04	8.18	8.27	0.01	8.17	8.43	499.8	40.4	7.0	505.0	6.05	1.02	0	13.54
15/02/93	1440	12.47	0.07	12.25	12.85	7.15	0.21	6.82	8.69	8.27	0.02	8.19	8.44	498.4	40.3	6.9	507.5	6.49	3.57	ő	100.8
16/02/93	1440	12.31	0.08	12.11	12.43	7.76	0.27	7.40	8.15	8.26	0.01	8.24	8.29	501.6	0.9	499.1	503.7	7.95	3.94	1.03	100.6
17/02/93	1243	12.08	0.06	11.93	12.59	8.44	0.24	8.15	9.63	8.26	0.01	8.18	8.40	497.9	43.4	6.7	503.7	7.50	1.88	0	35.2
18/02/93	846	11.90	0.36	7.80	12.03	8.88	0.55	8.58	18.06	8.27	0.01	8.05	8.36	497.7	50.6	7.7	522.7	7.96	3.26	ő	54.28
19/02/93	1440	12.09	0.12	11.88	12.25	8.15	0.22	7.69	8.58	8.27	0.01	8.22	8.29	500.9	1.8	497.7	503.3	7.48	2.67	Ö	40.38
20/02/93	1440	12.34	0.27	8.08	12.55	7.40	0.17	7.14	9.59	8.28	0.01	8.24	8.35	497.4	15.6	276.1	509.0	7.09	3.63	Ō	48.6
21/02/93	1440	12.35	0.25	8.27	12.51	7.16	0.20	6.87	9.06	8.26	0.01	8.22	8.30	497.2	2.2	484.5	522.9	8.06	5.78	1.98	64.74
22/02/93	1440	12.48	0.26	8.43	12.66	6.81	0.18	6.48	8.27	8.27	0.01	8.24	8.29	496.2	2.0	487.7	522.3	6.05	3.18	0	100.8
23/02/93	1440	12.47	0.24	8.43	12.61	6.98	0.26	6.55	8.29	8.27	0.01	8.22	8.29	495.0	1.8	483.7	519.6	6.73	5.37	4.74	70.98
24/02/93	1440	12.40	0.09	12.26	13.07	7.42	0.28	7.07	9.98	8.26	0.02	8.17	8.38	493.3	40.0	7.3	498.6	5.52	1.86	0	65.24
25/02/93	1440	12.24	0.07	12.12	12.86	7.70	0.15	7.50	10.53	8.27	0.01	8.18	8.40	493.4	40.1	7.4	499.4	5.69	2.54	1.01	84.82
26/02/93	1440	12.16	0.07	12.05	12.80	7.48	0.22	7.03	10.29	8.27	0.01	8.17	8.38	494.0	40.0	7.5	499.7	5.97	3.93	2.14	64.43
27/02/93	1440	12.48	0.18	12.20	13.27	6.62	0.25	6.10	9.02	8.27	0.02	8.14	8.36	489.1	40.0	7.5	495.1	6.46	5.01	2.69	71.7
28/02/93	1440	12.87	0.16	12.62	13.62	5.49	0.26	5.03	7.65	8.29	0.02	8.13	8.38	487.6	39.5	8.0	493.0	5.69	4.71	3.28	60.11
01/03/93	1440	13.01	0.08	12.79	13.55	5.01	0.19	4.71	6.13	8.29	0.02	8.12	8.34	486.6	39.3	8.0	492.6	4.73	1.34	3.49	43.12
02/03/93	665	12.80	0.12	10.47	12.88	5.10	1.02	4.99	5.25	8.28	0.01	8.23	8.31	491.8	1.1	487.1	506.4	4.09	4.14	3.42	86.2

Table B.2 Class 3 River Data

DATE	Number of Readings	Dissolved Oxygen mg 1				Temperature ℃				Hq					Conduct µS	ivity		Turbidity FTU				
		Mean	Sd	Min	Мах	Mean	Sd	Min	Max	Меал	Sd	Max	Min	Mean	Sd	Min	Мах	Mean	Sd	Min	Мах	
18/03/93	31	58.5	0.5	57.6	59.2	10.6	0.1	10.5	10.8	7.3	0.1	7.2	7.4	884.4	7.0	876.0	894.0	20.5	8.8	17.9	67.6	
19/03/93	28	72.5	0.5	71.9	73.5	10.5	0.1	10.4	10.6	7.2	0.0	7.2	7.4	872.9	5.2	865.0	882.3	19.8	0.6	18.6	22.0	
22/03/93	31	56.6	1.0	54.5	58.0	10.3	0.2	10.1	10.5	7.2	0.0	7.2	7.3	738.8	7.3	724.9	748.1	92.3	4.1	87.0	99.3	
23/03/93	6	55.5	7.1	46.1	60 .6	8.7	0.4	8.1	9.0	7.4	0.1	7.2	7.4	811.9	6.9	803.0	816.9	178.8	23.7	147.4	200.0	

Table B.3 Class 1 River Data - Intermittent Test

DATE	Number of Readings		Dissolved mg l	Oxygen		Temperature °C				рН					Conduct µS	ivity			Turbidity FTU			
		Mean	2q	Min	Мах	Mean	Sd	Min	Мах	Меал	Sd	Мах	Min	Mean	Sd	Min	Мах	Mean	Sd	Min	Max	
19/05/92 20/05/92 21/05/92	158 634 624	11.90 10.44 8.67	0.33 0.98 0.68	11.32 8.61 7.53	12.37 11.64 9.64	21.02 19.49 20.06	0.64 0.68 0.74	19.95 18.51 19	22.01 20.48 21.64	8.29 8.63 8.82	0.06 0.07 0.05	8.18 8.5 8.75	8.46 8.76 8.91	465.8 458.5 455.6	2.6 1.6 33.9	459.5 455.7 1.53	471.4 461.4 470.5	7.16 7.89 5.00	1.92 1.93 2.35	1.49 5.52 1.41	14.22 14.47 30.35	
22/05/92 23/05/92 24/05/92	626 640 625	10.74 9.38 11.03	0.92 0.73 1.01	9.04 8.05 9.28	11.82 10.33 12.26	20.50 18.87 20.4	0.47 0.17 0.56	19.7 18.55 19.54	21.28 19.23 21.18	8.37 8.71 8.68	0.05 0.09 0.12	8.28 8.55 8.48	8.46 8.86 8.87	454.5 490.8 481.2	52.5 1.4 46.9	1.07 487.6 4	470.5 493.6 491.5	6.76 4.13 6.51	1.99 0.57 1.33	0.00 3.44 0.00	19.87 6.18 13.37	
25/05/92 26/05/92 27/05/92 28/05/92 29/05/92	643 625 640 478 642	10.06 8.17 7.88 6.99 8.10	0.77 0.61 0.64 0.36 0.74	8.56 7.14 6.78 6.46 6.77	9.05 9.27 9.19 9.14	20.57 19.5 18.9 20.2 20.2	0.73 0.22 0.72 0.55 0.41	19.54 18.64 17.89 19.41 19.25	21.57 20.15 21.91 21.1 20.87	8.74 8.30 8.11 8.52 8.27	0.12 0.06 0.03 0.05 0.05	8.55 8.2 8.08 8.43 8.2	8.97 8.42 8.38 8.65 8.5	472.0 483.9 459.0 493.5 487.6	38.8 1.6 28.7 27.2 51.7	3.53 479.1 6.3 53.7 5.4	479.5 486.9 471.4 500.1 498	6.73 3.85 7.48 4.24 6.30	2.50 0.47 2.62 2.35 2.97	1.48 3.05 0.00 2.42 3.27	26.16 6.11 21.3 18.79 27.75	

Table B.4 Class 1 River Data - Recycled Test

DATE	Number of Readings		Dissolved Oxygen mg l'			Temperature ℃				рН					Conductiv µS	Turbidity FTU					
		Mean	Sd	Min	Max	Mean	_Sd	Min	Max	Mean	Sd	Max	Min	Меал	Sd	Min	Max	Mean	Sd	Min	Max
04/04/92	1428	10.22	0.04	10.03	10.32	19.22	0.47	18.56	19.96	8.66	0.03	8.59	8.72	569.9	0.77	559.8	570.6	2.56	1.24	0.71	13.5
05/04/92	1428	9.11	0.07	9.00	9.26	19.23	0.41	18.48	19.82	8.71	0.02	8.68	8.75	570.8	1.36	567.4	574.4	0.22	0.36	0.00	1.0
06/04/92	1428	8.87	0.09	8.69	9.03	19.66	0.39	19.00	20.2	8.59	0.15	7.00	9.29	567.2	1.52	563.4	570.5	0.16	0.37	0.00	4.9
07/04/92	549	9.18	0.04	9.03	9.24	20.13	0.64	18.89	20.93	8.68	0.03	8.61	8.73	561.2	1.50	557.9	564.0	0.17	0.39	0.00	3.7
08/04/92	1428	9.06	0.05	8.99	9.22	19.97	0.16	19.45	20.24	8.69	0.02	8.65	8.73	554.9	1.49	550.7	558.3	0.18	0.44	0.00	7.5
09/04/92	1428	8.74	0.21	6.03	8.84	19.74	0.47	18.68	20.66	8.70	0.05	8.61	8.77	499.4	45.81	3.7	517.0	3.94	0.87	2.23	14.0
10/04/92	1427	9.16	0.09	9.01	9.29	17.65	0.31	17.29	18.67	8.68	0.04	8.58	8.76	575.2	0.43	573.8	575.7	0.27	0.47	0.00	5.2
11/04/92	711	9.23	0.01	9.18	9.25	17.23	0.05	17.16	17.4	8.78	0.01	8.76	8.83	534.5	0.56	532.8	535.8	0.15	0.37	0.00	5.5
12/04/92	1205	9.09	0.08	8.99	9.24	18.96	0.24	18.58	19.52	8.70	0.03	8.62	8.77	548.9	3.38	544.1	554.4	0.32	0.42	0.00	4.4
13/04/92	578	9.46	0.14	9.22	9.65	18.35	0.62	17.59	19.45	8.77	0.00	8.77	8.79	542.1	4.04	534.3	549.1	0.02	0.25	0.00	0.3

Table B.5 Class 1 River Data - Recycled (Doped) Test

DATE	Number of Readings		Dissolved mg I	Oxygen		Temperature ℃					рН				Conductivity μS				Turbidity FTU			
		Mean	Sd	Min	Max	Mean	Sd	Min	Max	Mean	Sd	Мах	Min	Mean	Sd	Min	Max	Mean	_Sd	Min	Мах	
22/04/92	549	10.22	0.04	10.03	10.32	20.13	0.64	18.89	20.93	8.81	0.00	8.81	8.84	602.4	2.0	597.2	606.61	0.08	0.29	0.00	2.35	
23/04/92	874	10.22	0.24	3	10.36	20.62	0.21	20.26	20.97	8.66	0.03	8.59	8.72	586.5	0.4	585.3	587.95	0.42	0.39	0.00	5.2	
24/04/92	1423	10.09	0.05	9.98	10.16	19.76	0.16	19.58	20.12	8.71	0.01	8.68	8.75	569.9	0.7	559.8	570.6	0.12	0.34	0.00	1.34	
25/04/92	1054	10.52	0.09	10.32	10.64	19.55	0.03	19.5	19.63	8.75	0.05	8.67	8.82	602.0	20.3	1.0	606.06	2.56	1.24	0.71	13.5	
26/04/92	1440	10.49	0.08	10.18	10.65	19.76	0.06	19.64	19.86	8.7 L	0.05	8.61	8.79	584.7	3.7	567.7	589.48	0.46	0.61	0.00	3.84	
27/04/92	1424	10.16	0.16	9,86	10.39	21.58	0.20	21.36	22.05	8.79	0.01	8.77	8.81	572.5	1.0	570.5	574,73	0.08	0.29	0.00	1.4	
28/04/92	1232	10.32	0.06	10.16	10.4	20.32	0.71	0.00	20.77	8.80	0.00	8.80	8.81	603.6	1.5	600.8	606.18	0.93	0.45	0.22	4.3	
29/04/92	1310	10.36	0.03	10.29	10.42	19.58	0.29	18.8	20.00	8.69	0.13	6.06	8.76	586.4	3.7	581.8	592.53	1.01	1.15	0.00	10.0	
30/04/92	701	10.48	0.03	10.42	10.53	21.34	0.67	20.49	22.58	8.72	0.03	8.67	8.78	583.0	1.6	570.4	584.44	0.19	0.22	0.00	1.33	
01/05/92	15	10.14	0.00	10.14	10.15	20.21	0.22	19.92	20.79	8.73	0.26	1.00	8.79	606.9	0.1	606.7	607.23	0.09	0.31	0.00	1.36	
02/05/92	1418	9.826	0.12	9.56	9.98	19.91	0.23	19.62	20.3	8.72	0.04	8.64	8.8	595.3	33.3	6.3	606.18	0.72	0.39	0.19	1.88	
03/05/92	908	10.56	0.01	10.53	10.59	22.64	0.43	22.03	23.39	8.70	0.02	8.63	8.76	583.4	0.5	581.9	584.53	1.63	1.14	0.00	14.1	
04/05/92	1313 825	9.73	0.16 0.08	7.03	10.35 9.92	21.43	0.00	21.43	21.44	8.77	0.02	8.71	8.8	608.7	1.3	606.3	612.03	0.10	0.23	0.00	0.30	
05/05/92 06/05/92	1428	1		9.58 9.98		21.15	0.46	20.17	21.68	8.78	0.00	8.78	8.79	613.9	2.5	609.4	617.43	0.16	0.19	0.00	0.9	
07/05/92	1169	10.14	0.11 0.04		10.31	22.79	0.37	21.95	23.38	8.79	0.01	8.76	8.84	616.0	1.1	613.1	617.61	0.47	0.30	0.00	0.9	
08/05/92	339	10.30	0.04	10.15 10.39	10.45 10.5	21.38	0.42	20.73	22.06	8.81	0.01	8.76	8.83	614.8	1.3	611.7	616.72	0.69	0.35	0.20	2.8	
00/03/92	337	10.40	0.03	10.59	10.5	20.27	0.25	20.05	21.06	8.76	0.02	8.71	8.8	616.9	0.5	615.6	618.87	0.30	0.50	0.00	2.9	

APPENDIX C MANUFACTURER'S SPECIFICATION

Orion Research Inc. Manufacturer

The Schrafft Center

529 Main St.

Boston MA 02129

U.S.A

Supplier Orion Research UK

Concentration range

(as NH₄+) 0.02 to 2000 ppm

0.02 to 2000 mg/l

4 to 7 pH range

Potassium K+ 0.17 **Selectivity Constants**

2 x 10⁻³ Sodium Na+ Hydrogen H+ 8 x 10⁻³ Calcium Ca²⁺ 2.4 x 10⁻⁵